

IN THE CLAIMS:

Claim 1 (currently amended): A process of making a picture frame having printed border art work on a transparent front panel and having an attached rear panel comprising the steps of:

printing border art work and registration marks on the front of a sheet of material having a pressure sensitive adhesive backing with a protective cover;

marking a cut path in a computer for cutting along the edge of said printed art;

coating the front of said printed border sheet material with an adhesive;

attaching said adhesive coated printer border sheet material to a transparent front panel;

cutting said transparent front panel along said computer marked cut path along the edge of said printed border art work;

removing a cutout window formed by said laser cutting said transparent front panel;

removing the pressure sensitive adhesive backing protective cover from said cut printed border sheet material ~~attached to said transparent front panel~~;

attaching a transparent polymer sheet to a portion of said pressure sensitive adhesive ~~coated~~ backing on said printed border

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sheet material ~~and over to cover the back of~~ said cutout window in said transparent front panel;

cutting a frame back panel for said cut transparent front panel ~~having said border sheet material and window covering polymer sheet of material attached thereto;~~ and

attaching said cut frame back panel to said cut transparent front panel over said border art work and window covering sheet of polymer material to form a picture frame with printed decorative borders.

Claim 2 (original): The process of making a picture frame in accordance with claim 1 including the step of marking a cut path in a computer for cutting said picture frame back panel.

Claim 3 (original): The process of making a picture frame in accordance with claim 2 including the step of laser cutting said picture frame back panel along said cut path marked in said computer.

Claim 4 (original): The process of making a picture frame in accordance with claim 1 including the step of laser cutting said transparent front panel along said computer marked cut path.

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Claim 5 (original): The process of making a picture frame in accordance with claim 1 in which the step of attaching a transparent polymer sheet includes attaching said transparent polymer sheet to cover the adhesive at one edge of said transparent front panel to thereby leave one edge between said frame back panel and said transparent polymer sheet unattached for sliding a picture therebetween.

Claim 6 (original): The process of making a picture frame in accordance with claim 1 including the step of squeeze rolling said transparent front panel and attached adhesive coated printed border sheet material together.

Claim 7 (original): The process of making a picture frame in accordance with claim 6 including the step of exposing said adhesive coated printed border sheet material attached to said transparent front panel with a ultraviolet source through said transparent front panel.

Claim 8 (original): The process of making a picture frame in accordance with claim 3 in which the step of cutting a frame back panel includes cutting a frame back panel from a sheet of paper board.

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Claim 9 (original): The process of making a picture frame in accordance with claim 8 in which the step of cutting a sheet of transparent front panel includes cutting an acrylic front panel.

Claim 10 (original): The process of making a picture frame in accordance with claim 1 in which the step of printing border art work includes offset printing of the border art work onto paper.

Claim 11 (original): The process of making a picture frame in accordance with claim 3 including the step of cutting a fold out picture frame stand into said frame back panel.

Claim 12 (original): The process of making a picture frame in accordance with claim 10 including the step of laser cutting a fold out picture frame stand into said frame back panel.

Claim 13 (original): The process of making a picture frame in accordance with claim 5 including the step of sliding a picture between said frame back panel and said window covering polymer sheet.